



# **Mass Finishing**

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APT.		174	4/5/17

- Mild alkaline general-purpose cleaning solution
- Used for polishing, cleaning & general finishing
- Diethanolamine free
- Biodegradable
- Contains a mild rust inhibitor helpful in "post-process" protection when dried

## **NORMAL PROCESS**

Process:	Vibratory and Centrifugal
Concentration:	1-5% (normal range 1-2%)
Temperature:	Ambient
Rinse:	Optional
Dry:	Air

## **PRODUCT PROPERTIES**

Appearance:	Clear, green colored liquid
PH Range:	9.0-9.5
Specific Gravity:	1.008-1.010 g/mL at 25°C (77°F)
Water Soluble:	Soluble

## PRODUCT APPLICATION

degreasing / de-oiling general finishing / tumbling

#### REMOVES THESE CONTAMINANTS

Metalworking fluids, rust preventatives

#### SURFACE COMPATIBILITY

ferrous and non-ferrous metals





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## HANDLING AND SAFETY CONSIDERATIONS

Consult product safety data sheet for handling considerations, hazard information, and first aid procedures.

## **OTHER INFORMATION**

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