

JC 300 ALKALINE DETERGENT

Industrial Cleaning



- Heavy duty alkaline detergent
- Excellent rinsability
- Readily biodegradable.
- Useful over a wide range of applications and operating conditions
- Safe on ferrous, non-ferrous metals including aluminum

NORMAL PROCESS

| Process: | Ultrasonic and Immersion Systems |
|----------------|----------------------------------|
| Concentration: | 3-20% (normal range 5-10%) |
| Temperature: | 120°F-160°F/50°C-70°C |
| Rinse: | Yes |
| Dry: | Air |

PRODUCT PROPERTIES

| Appearance: | Clear, straw colored liquid |
|-------------------|-------------------------------|
| PH Range: | 12.5-12.8 |
| Specific Gravity: | 1.08-1.09 g/mL at 25°C (77°F) |
| Water Soluble: | Soluble |
| | |

PRODUCT **APPLICATION**

Ultrasonics and Immersion

REMOVES THESE CONTAMINANTS

coolants, machining oils, stamping oils, carbonaceous soils, and particulates

SURFACE **COMPATIBILITY**

brass, copper, aluminum, steel, and stainless steel



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NORMAL CONTROL

Dropping Bottle Method (Jayco Chemical Solutions part number: Alkalinity P/T Test Kit JYT001)

- 1. Take a sample of the JC 300 solution from the Bath with a beaker and allow to cool to room temperature.
- 2. Measure out 5 mls, using the graduated sample bottle provided in the titration kit.
- 3. Add 1-2 drops of total phenolphthalein indicator
- 4. Add dropwise 0.25N sulfuric acid while counting the drops and swirling the solution.
- 5. Stop adding the drops when color changes from pink to colorless
- 6. Calculation:

Concentration of JC 300 (%) = Drops of 0.25 N H2SO4 x 0.357

Conductivity

Below are readings taken with DI water. Jayco Chemical Solutions suggests making up known concentrations in customer's operating range and water for more accurate readings

| % | conductivity (mS/cm) |
|----|----------------------|
| 5 | 6.37 mS/cm |
| 10 | 11.59 mS/cm |
| 15 | 16.01 mS/cm |

HANDLING AND SAFETY CONSIDERATIONS

Consult product safety data sheet for handling considerations, hazard information, and first aid procedures.

OTHER INFORMATION

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