

JC 613R

PROCESS DETERGENT

Mass Finishing



- Mild alkaline detergent for degreasing and deburring
- Built-in short-term corrosion inhibitors
- Can be used in recycling applications
- Readily biodegradable
- Contains a mild rust inhibitor helpful in “post-process” protection when dried

NORMAL PROCESS

Process:	Vibratory and Centrifugal
Concentration:	1-5% (normal range 1-2%)
Temperature:	Ambient
Rinse:	Optional
Dry:	Air

PRODUCT PROPERTIES

Appearance:	Clear, amber colored liquid
PH Range:	9.0-9.5
Specific Gravity:	1.01-1.02 g/mL at 25°C (77°F)
Water Soluble:	Soluble

PRODUCT APPLICATION

degreasing /
deburring

REMOVES THESE CONTAMINANTS

light coolants, machining
oils, stamping oils

SURFACE COMPATIBILITY

ferrous and non-ferrous
metals

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HANDLING AND SAFETY CONSIDERATIONS

Consult product safety data sheet for handling considerations, hazard information, and first aid procedures.

OTHER INFORMATION

No warranty, expressed or implied of merchantability fitness for a particular purpose or otherwise, is made. Buyer assumes all risk of use, storage and handling. JAYCO Chemical Solutions shall not be made liable for any incidental or consequential damages arising directly or indirectly in connection with the purchase, storage, handling or disposal of this product.