

# JC 630R

## PROCESS DETERGENT

### Mass Finishing



- Low foam mild alkaline detergent for degreasing and deburring
- Built-in short-term corrosion inhibitors
- Readily biodegradable

#### NORMAL PROCESS

<b>Process:</b>	Vibratory and Centrifugal
<b>Concentration:</b>	1-5% (normal range 1-2%)
<b>Temperature:</b>	Ambient
<b>Rinse:</b>	Optional
<b>Dry:</b>	Air

#### PRODUCT PROPERTIES

<b>Appearance:</b>	Clear, amber colored liquid
<b>PH Range:</b>	10.0-10.5
<b>Specific Gravity:</b>	1.03-1.04 g/mL at 25°C (77°F)
<b>Water Soluble:</b>	Soluble

#### PRODUCT APPLICATION

degreasing / de-oiling  
deburring / tumbling

#### REMOVES THESE CONTAMINANTS

light coolants, machining  
oils, stamping oils

#### SURFACE COMPATIBILITY

Steel

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#### **HANDLING AND SAFETY CONSIDERATIONS**

Consult product safety data sheet for handling considerations, hazard information, and first aid procedures.

#### **OTHER INFORMATION**

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